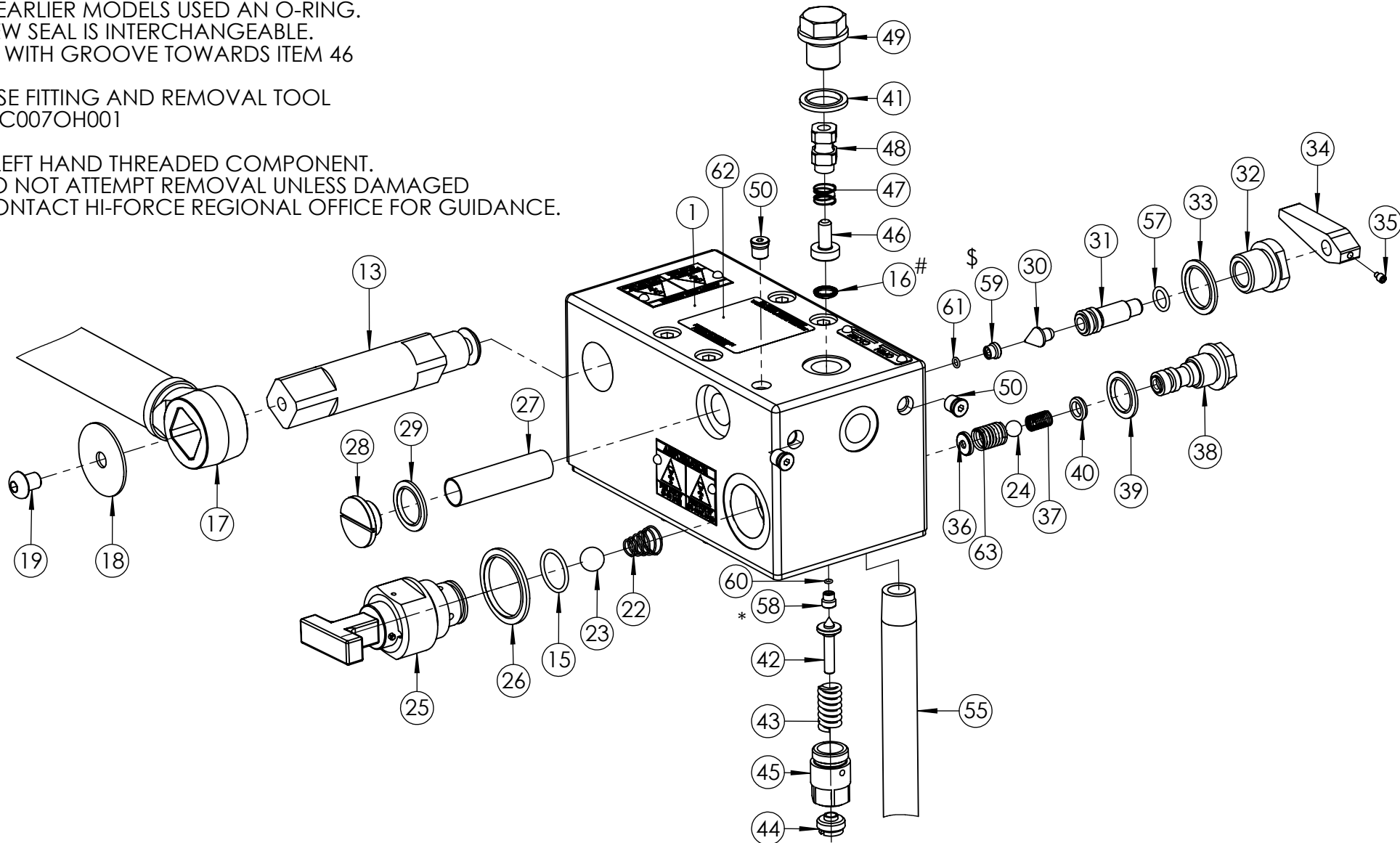


# EARLIER MODELS USED AN O-RING.  
NEW SEAL IS INTERCHANGEABLE.  
FIT WITH GROOVE TOWARDS ITEM 46

\*USE FITTING AND REMOVAL TOOL  
ATC007OH001

\$ LEFT HAND THREADED COMPONENT.  
DO NOT ATTEMPT REMOVAL UNLESS DAMAGED  
CONTACT HI-FORCE REGIONAL OFFICE FOR GUIDANCE.



REVISION

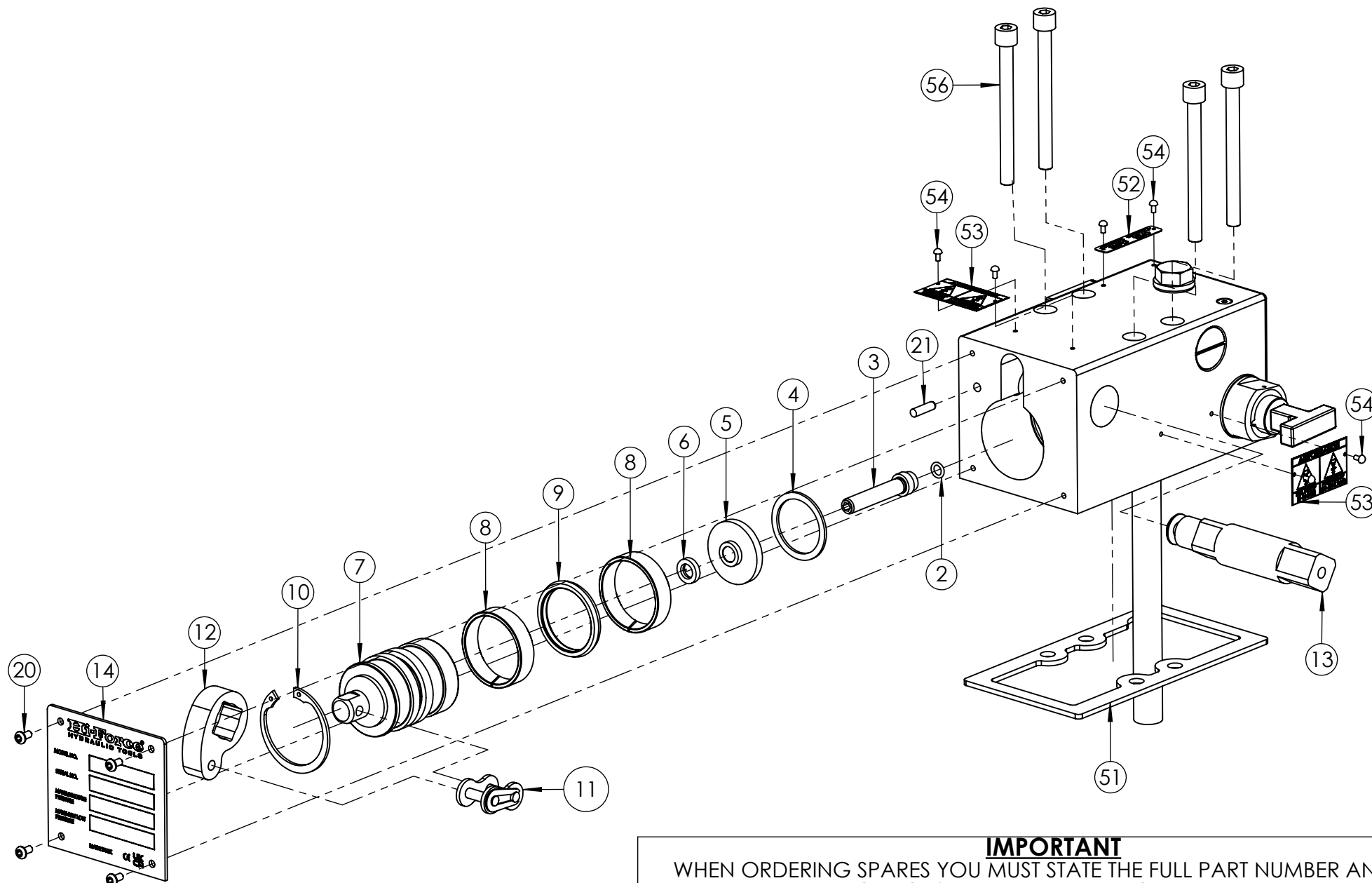
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**IMPORTANT**

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE  
PRODUCT SERIAL NUMBER - FROM THE LABEL  
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

## REVISION

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PART AVAILABILITY	SERVICE KIT CONTENTS
1	HTC100MB007	PUMP BODY (MHX1000)	1	X	
2	SEC010RF001	O-RING - I.D. 6.35mm, C.S. 1.78mm, NITRILE 90	1	X	✓
3	HTC100PH002	HIGH PRESSURE PISTON	1		
4	STC040TA002	SPIRAL RING, I.D. 40mm	1	X	✓
5	HTC100PR003	SEAL RETAINER	1		
6	SEC009RA004	HIGH PRESSURE SEAL	1	X	✓
7	HTC100PL002	LOW PRESSURE PISTON	1		
8	BSC047PC001	BEARING	2	X	✓
9	SEC047PA001	LOW PRESSURE SEAL	1	X	✓
10	STC050BA001	CIRCLIP, INTERNAL 50mm x 2mm DIN472	1	X	✓
11	STC006KD002	CONNECTING LINK	1		
12	HTC100MK002	CRANKSHAFT LEVER	1		
13	HTC100MC001	CRANKSHAFT	1		
14	LAC100WC001	NAME PLATE	1	X	
15	SEC019RE002	O-RING - I.D. 18.77mm, C.S. 1.78mm, NITRILE 90	1	X	✓
16	SEC010JF001	FACE SEAL	1	X	✓
17	HLA029BL001	HANDLE ASSEMBLY	1		
18	WAC006PC001	PENNY WASHER	1		
19	BLC008KH010	M8 X 10mm, HEX SOCKET BUTTON HEAD SCREW	1		
20	BLC004-H008	M4 X 8mm, HEX SOCKET BUTTON HEAD SCREW	4		
21	PCC005FC001	PIN DOWEL Ø5 X 18mm	1		
22	SPC015PB001	CONICAL SPRING	1		
23	BAC012TN001	Ø12mm BALL -STAINLESS STEEL GRADE 420	1	X	✓

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PART AVAILABILITY	SERVICE KIT CONTENTS
24	BAC008TN001	Ø8mm BALL -STAINLESS STEEL GRADE 420	1	X	✓
25	<b>HTA100CB001</b>	CHANGE OVER VALVE	1		
26	WAC030KD000	M30 DOWTY WASHER	1	X	✓
27	HTC100FF001	FILTER	1		
28	HTC100FG001	FILTER RETAIN SCREW	1		
29	WAC018KD000	M18 DOWTY WASHER	1	X	✓
30	HTC100RS003	RELEASE VALVE	1		
31	HTC100RM004	RELEASE VALVE SPINDLE	1		
32	HTC100RB003	RELEASE VALVE BODY	1		
33	WAC020KD001	M20 DOWTY WASHER	1	X	✓
34	HLC008LS001	LEVER	1		
35	FAS004MD006	M4 X 6 HEX SOCKET DOG POINT SCREW	1		
36	HTC100VS009	VALVE SEAT	1		
37	SPC007CA003	COMPRESSION SPRING	1		
38	HTC100MV011	SPRING RETAINER	1		
39	WAC016KD002	M16 DOWTY WASHER	1	X	✓
40	SEC012YA001	SEAL	1	X	✓

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**NOTE:**

- ALL PARTS ARE AVAILABLE TO BE ORDERED AS INDIVIDUAL SPARE PARTS, UNLESS MARKED WITH X

- ALL PARTS MARKED WITH ✓ ARE ALSO AVAILABLE SERVICEABLE PARTS FOUND IN: SERVICE KIT **MHX1000PUSK01** (REFER TO MHX1000PUSK01 EVD FOR FURTHER DETAILS)

- FOR FURTHER DETAILS ON **HTA100CB001**, PLEASE REFER TO HTA100CB001 EVD.

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PART AVAILABILITY	SERVICE KIT CONTENTS
41	WAC010HD000	3/8" BSP DOWTY WASHER	1	X	✓
42	VRC001GS002	VALVE STEM	1		
43	SPC012CB001	SPRING	1		
44	VRC001JS002	ADJUSTER SCREW	1		
45	VRC001HS003	VALVE BODY	1		
46	HTC100MV008	OUTLET SEAL	1		
47	SPC013CB001	COMPRESSION SPRING	1		
48	HTC100MV004	OUTLET SEAL GUIDE	1		
49	HTC100BG001	GAUGE PORT BOLT	1		
50	FPC008PM001	M8 ZERO LEAK PLUG	3		
51	15488	GASKET	1	X	✓
52	LAC100WC002	RELEASE LABEL	1		
53	LAC100WC003	PRESSURE SELECTION LABEL	2		
54	FAS002HZ001	NO.4 x 3/16 HAMMER DRIVE SCREW	6		
55	TAC000PA003	SUCTION PIPE	1		
56	BLC008KC090	M8 X 90mm, HEX SOCKET CAP HEAD SCREW	4		
57	SEC013RA001	O-RING - I.D. 9.25mm, C.S. 1.78mm, NITRILE 90	1	X	✓
58	<b>VRC001VS001</b>	VALVE SEAT	1		
59	<b>HTC100RS004</b>	VALVE SEAT	1		
60	SEC004RF001	O-RING - I.D. 2.0mm, C.S. 1.0mm, NITRILE 90	1	X	✓
61	SEC005RF002	O-RING - I.D. 3.5mm, C.S. 1.0mm, NITRILE 90	1	X	✓
62	LAC000WP001	HIGH/LOW CHANGE OVER LABEL	1		
63	SPC012CB002	COMPRESSION SPRING	1		

**NOTE:**

- ALL PARTS ARE AVAILABLE TO BE ORDERED AS INDIVIDUAL SPARE PARTS, UNLESS MARKED WITH **X**

- ALL PARTS MARKED WITH ✓ ARE ALSO AVAILABLE SERVICEABLE PARTS FOUND IN: SERVICE KIT **MHX1000PUSK01** (REFER TO MHX1000PUSK01 EVD FOR FURTHER DETAILS)

## REVISION

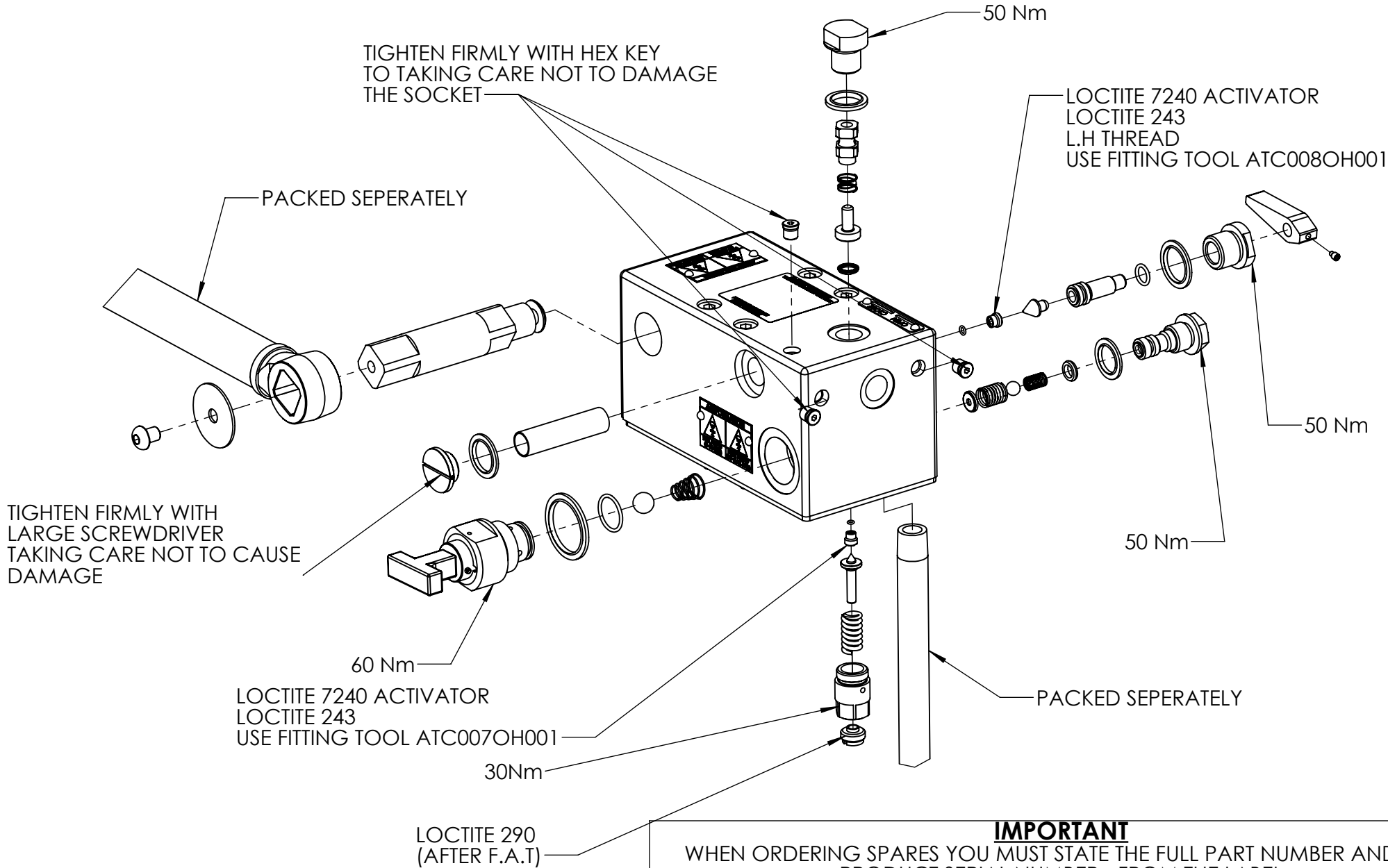
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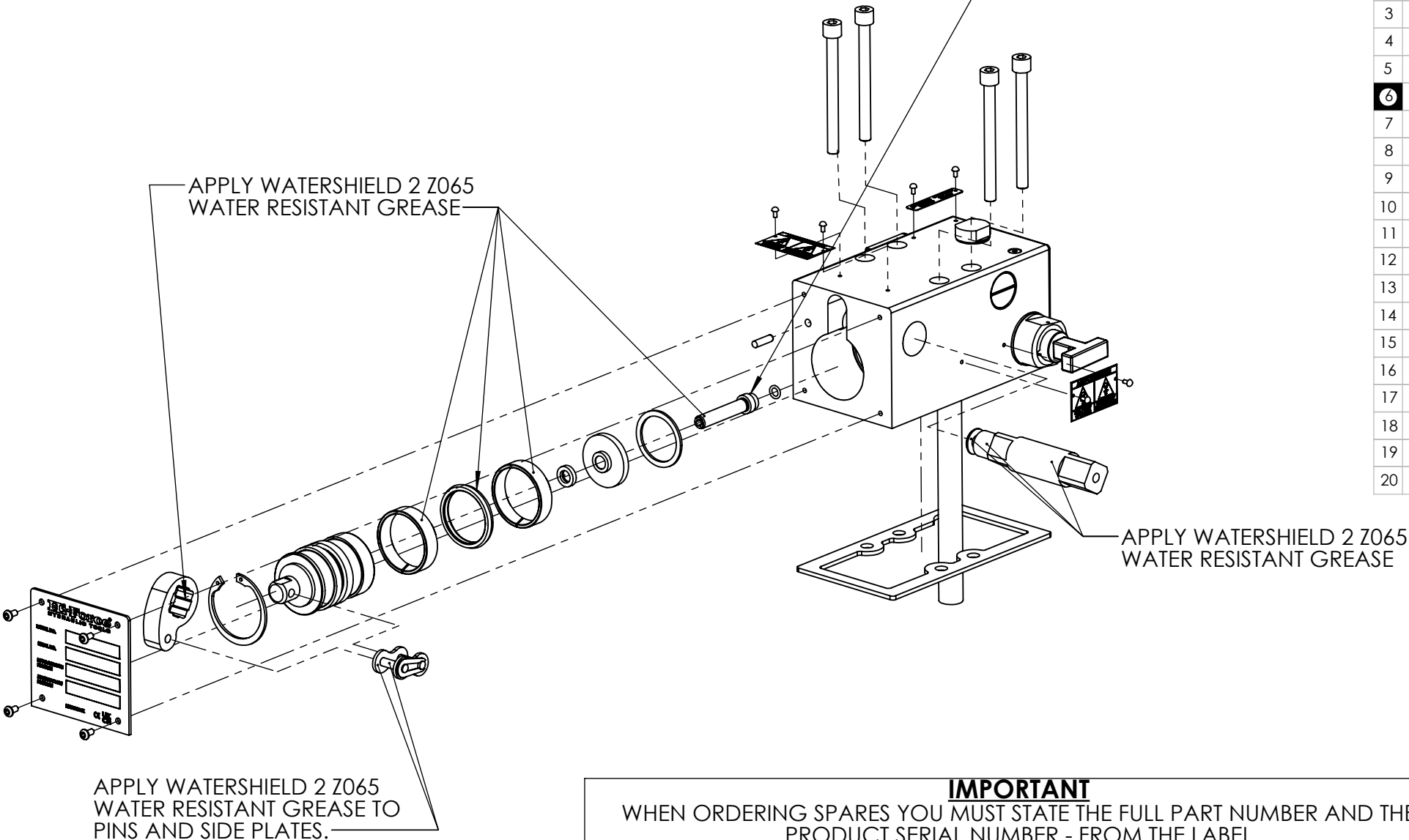
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REVISION

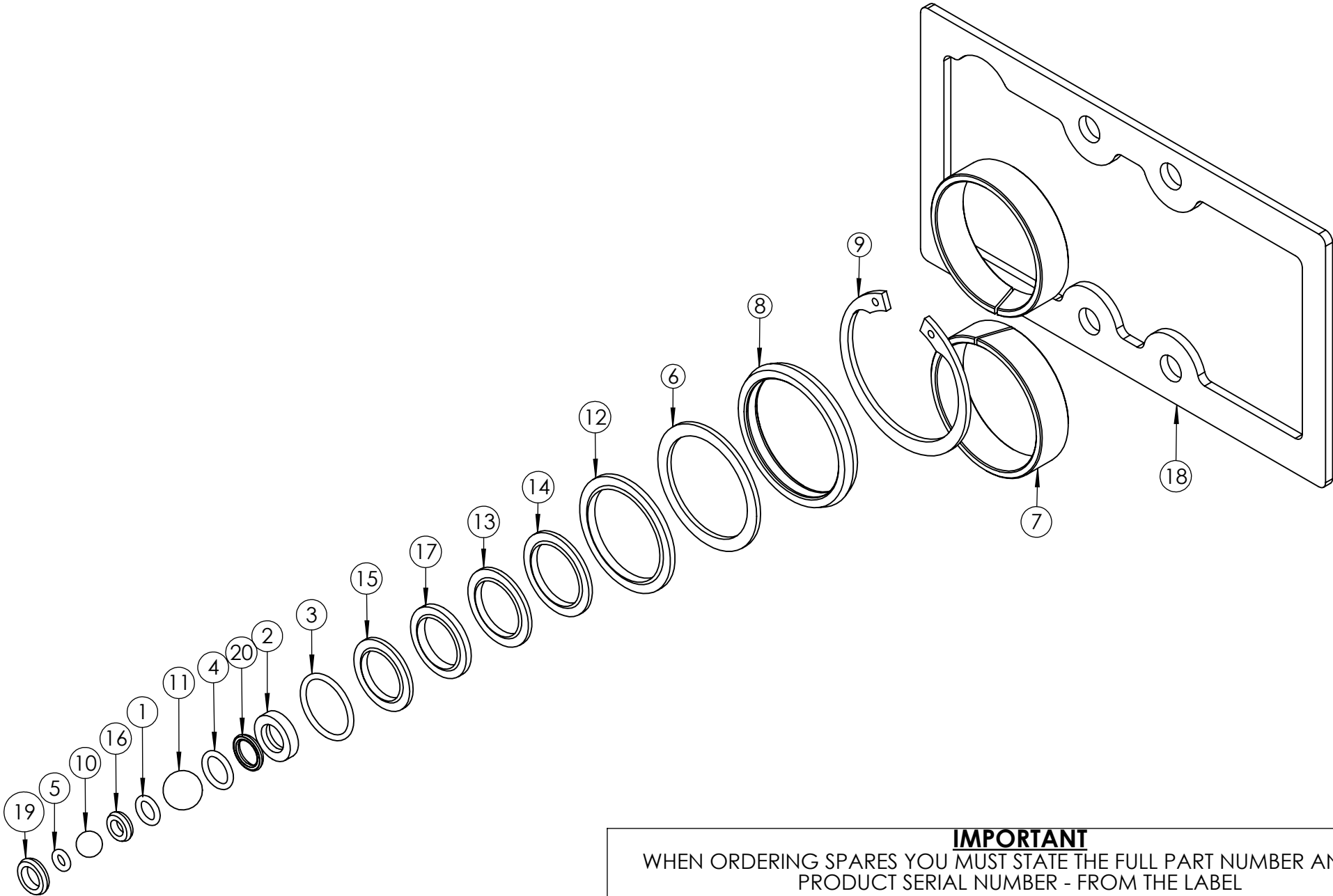
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APPLY LOCTITE ACTIVATOR 7240 TO PUMP BODY AND  
LOCTITE 243 TO PISTON THREADS. TIGHTEN TO 14Nm AND ALLOW 12 HOURS CURE TIME BEFORE USE



REVISION

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1	SEC010RF001	O-RING - I.D. 6.35mm, C.S. 1.78mm, NITRILE 90	1
2	SEC009RA004	HIGH PRESSURE SEAL	1
3	SEC019RE002	O-RING - I.D. 18.77mm, C.S. 1.78mm, NITRILE 90	1
4	SEC013RA001	O-RING - I.D. 9.25mm, C.S. 1.78mm, NITRILE 90	1
5	SEC007RA001	O-RING - I.D. 3.69mm, C.S. 1.78mm	1
6	STC040TA002	SPIRAL RING, I.D. 40mm	1
7	BSC047PC001	BEARING	2
8	SEC047PA001	LOW PRESSURE SEAL	1
9	STC050BA001	CIRCLIP, INTERNAL 50mm x 2mm DIN472	1
10	BAC008TN001	Ø8mm BALL -STAINLESS STEEL GRADE 420	1
11	BAC012TN001	Ø12mm BALL -STAINLESS STEEL GRADE 420	1
12	WAC030KD000	M30 DOWTY WASHER	1
13	WAC018KD000	M18 DOWTY WASHER	1
14	WAC020KD001	M20 DOWTY WASHER	1
15	WAC016KD002	M16 DOWTY WASHER	1
16	SEC010YA001	SEAL	1
17	WAC010HD000	3/8" BSP DOWTY WASHER	1
18	15488	GASKET	1
19	SEC012YA001	SEAL	1
20	SEC010JF001	FACE SEAL	1

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